

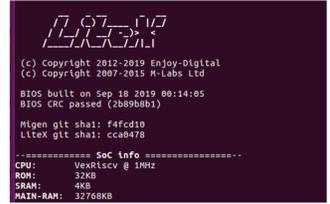
FAULT TOLERANT SOFT RISC-V SOC FOR SPACE

- **RISC-V**, an open-standard architecture, benefits from a robust open-source ecosystem—including **Soft Linux SoCs**—ensuring broad IP compatibility for any FPGA platform. (LiteX)
- While various methods exist to enhance **fault tolerance**, few provide rigorous verification or measurement of these improvements.
- This work presents a RISC-V design that has undergone three iterative enhancements—incorporating **TMR, ECC, and guided SEU-aware placement**—to bolster reliability.
- Through static and dynamic assessments, these designs demonstrate a substantial increase in **mean time between failures**.
- As the open-source community increasingly embraces RISC-V, it becomes feasible to deploy a **fault-tolerant Linux SoC on commercial off-the-shelf FPGAs for CubeSat missions**.

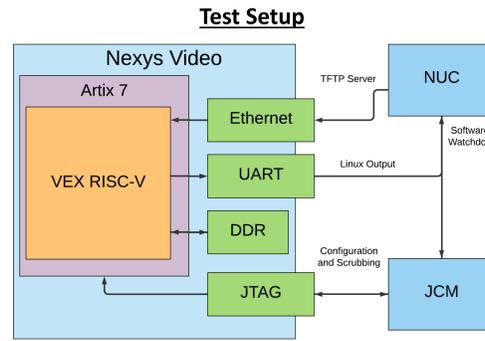


DESIGN UNDER TEST ~ FT LINUX SOC

- Utilizes the RISC-V architecture with LiteX to deploy Linux SoCs optimized for space applications.
- Builds on an open-source IP ecosystem featuring processors and peripherals designed for extreme environments.
- Boots Linux images via SD card with UART interfaces for robust, remote system diagnostics in space.
- Runs the Dhrystone benchmark to continuously monitor performance and system stability.
- Targets the Antmicro Data Center DRAM Tester used to validate DDR4 memory controllers.



Example Output



Target Platform



FAULT INJECTION

- Fault injection emulates CRAM upsets in SRAM FPGAs, testing for single-point failures in soft RISC-V.
- The process injects faults into configuration memory by reading a configuration frame, flipping a single bit, and writing the modified frame while the FPGA is active.
- This process evaluate a subset of possible fault that are induced by radiation.



BYU Fault Injection

Fault Injection Sensitivity

Design	Sensitivity	Norm.
Unmitigated	1.274%	1.00x
ECC	1.090%	1.17x
TMR+ECC	0.035%	36.1x
TMR+ECC+PAR	0.036%	35.2x

STATIC ANALYSIS

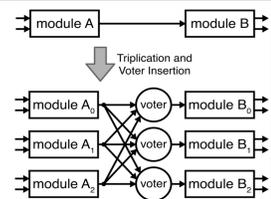
- Static net analysis identifies unmitigated FPGA elements that may cause single-point failures in soft RISC-V processors.
- The open-source Bitstream Fault Analysis Tool (BFAT) examines DCP files to map sensitive configuration bits, PIPs, and BELs, with options to review all nets or filter out triplicated ones.
- This analysis provides a quick estimation for how redundancy can eliminate single-point failures in the FPGA's digital design.

Static Net Sensitivity

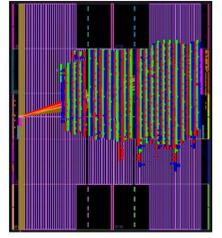
Design	Sensitivity	Norm.
Unmitigated	4.16%	1.00x
ECC	5.03%	0.83x
TMR+ECC	0.55%	7.53x
TMR+ECC+PAR	0.24%	17.56x

FAULT TOLERANT METHODS

- This FT RISC-V design mitigates faults using multiple techniques using accessible and open techniques.
- Fine-grain TMR is implemented with SpyDrNet by triplicating FPGA primitives and inserting majority voters to mask single event upsets.
- The system leverages LiteDRAM's 72-bit ECC, appending an 8-bit codeword to correct single-bit errors and flag multi-bit discrepancies without extra CPU overhead.
- SEU-aware placement (PAR) reduces critical routing paths by positioning voters near associated cells and partitioning TMR domains.



Fine-Grain TMR



FPGA PAR Floorplan

Design Utilization

Design	LUT	LUTRAM	FF	BRAM	IO
Unmitigated	10.8%	1.13%	4.82%	16.8%	35.3%
ECC	13.6%	1.13%	5.79%	16.8%	38.3%
TMR+ECC	48.11%	3.52%	17.4%	50.3%	38.3%
TMR+ECC+PAR	52.5%	3.52%	17.4%	50.3%	38.3%

RADIATION TESTING

- Radiation tests were conducted at the Chiplr facility at Rutherford Appleton Laboratory in the UK, where a high-energy neutron beam irradiated only the FPGA (shielding the DDR memory) while the system operated at room temperature.
- A collimator ensured precise targeting of the board, exposing the soft RISC-V processor to accelerated single event effects (SEEs) testing.
- A JTAG-controlled scrubber, running at 25 Mbps, continuously scrubbed the configuration memory (CRAM) by reading the entire memory, comparing it to a golden reference, and correcting errors in real time.
- The system's robustness was evaluated by running the Dhrystone Linux benchmark continuously, with failures recorded if incorrect outputs were produced over the serial interface.
- This setup provided key metrics on neutron cross section and CRAM sensitivity, critical for assessing fault mitigation in space applications.



Radiation Testing

Radiation Results

Design	Fluence	Upsets	Failures	Cross Section (cm ²)	Norm.
Unmitigated	4.21 × 10 ¹⁰	15656	161	3.82 × 10 ⁻⁹	1.00x
ECC	8.04 × 10 ¹⁰	14121	128	1.59 × 10 ⁻⁹	2.40x
TMR+ECC	5.45 × 10 ¹¹	198225	105	1.93 × 10 ⁻¹⁰	19.84x
TMR+ECC+PAR	9.36 × 10 ¹¹	213351	82	8.76 × 10 ⁻¹¹	43.59x

TMR+ECC FAULT ANALYSIS

- BFAT analysis identified residual vulnerabilities down to FPGA PIPs and design nets.
- The 105 failure events in the TMR+ECC design include XDC-based placement issues, DDR4 ADDR/CMD parity errors, and DDR ECC error accumulation.
- PAR fixes target long routing issues, and DDR memory scrubbing repairs external memory upsets.
- Critical clock and control signals remain unmitigated without major design changes.
- Additional Mitigation can push the fault tolerance further with 75% fewer events.

Failure Type	Sensitivity	Percent
Long DDR Data Routing	12	11.43%
DDR ADD/CMD	12	11.43%
DDR Upset Memory Accumulation	56	53.33%
Unmitigable Digital Design	24	23.81%

CONCLUSION

- From the naive design, over an estimated 98% of failures can be properly mitigated.
- Thoroughly testing of these mitigation methods identify fault coverage.
- These mitigation methods can greatly improve soft RISC-V processor designs.
- Use the links below to ask live questions or for further contact.

